



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	1891A 6	GEAR HOUSING ASSEMBLY, CO	1		
1	1623	1891A 1	GEAR HOUSING ASSEMBLY (SI	1		
52		30147	CAM, SHIFT	1		
53		30625	FOLLOWER, AM	1		
54		30624	SLIDE, CROSS PIN	1		
55	24	30622	SPRING, COMPRESSION - CAM	1		
56	15	30923A 1	SHIM, BEARING OUTER RACE TI	AR		
--	43	31417A 1	FORWARD GEAR ASSEMBLY, (1		
57	43	31417	FORWARD GEAR ASSEMBLY	1		
58	31	30895	BEARING, ROLLER - FORWAR	1		
59	31	30894A 1	TAPERED ROLLER BEARING	1		
60	31	31092	CUP, TAPERED ROLLER BE	1		
61	52	34239	RATCHET, SLIDING CLUTCH	1		
62	17	30632	PIN, CROSS - RATCHET TO PR	1		
63	24	30893	SPRING, RETAINING - CROSS	1		
64	44	32164	SHAFT, PROPELLER	1		
65	43	31418	REVERSE GEAR ASSEMBLY	1		
66	30	31265	BEARING, BALL - REVERSE GE	1		
67	15	29955A 1	SHIM, THRUST WASHER TO G	AR		
68	12	30633	WASHER, THRUST - BEARING	1		
69	25	29976	"O" RING, BEARING CARRIER	1		
70		31284A 1	BEARING CARRIER ASSEMBLY	1		
71	31	30956	BEARING, ROLLER - BEARING	1		
72	26	30550	OIL SEAL, BEARING CARRIEF	2		
73	28	30281	KEY, LOCATING - BEARING CA	1		
74	12	29957	WASHER, GEAR HOUSING COV	1		
75		31037	COVER, GEAR HOUSING	1		
76	12	31013	WASHER, THRUST - BEARING C	1		
77		30581A 1	THRUST HUB AND WASHER AS:	1		
78	12	29590	WASHER, CUPPED - THRUST	1		
79	12	31211	WASHER, SPLINED - PROPELLER	1		
80	14	31210	TAB WASHER, PROPELLER SHA	1		
81	11	29594	NUT, PROPELLER	1		
82		31237	WATER PICKUP, GEAR HOUSING	1		
83	27	30557	GASKET, WATER PICKUP TO GE	1		
84	10	30559	SCREW, WATER PICKUP TO GE	1		
85	10	30206	SCREW, GEAR HOUSING TO DR	1		